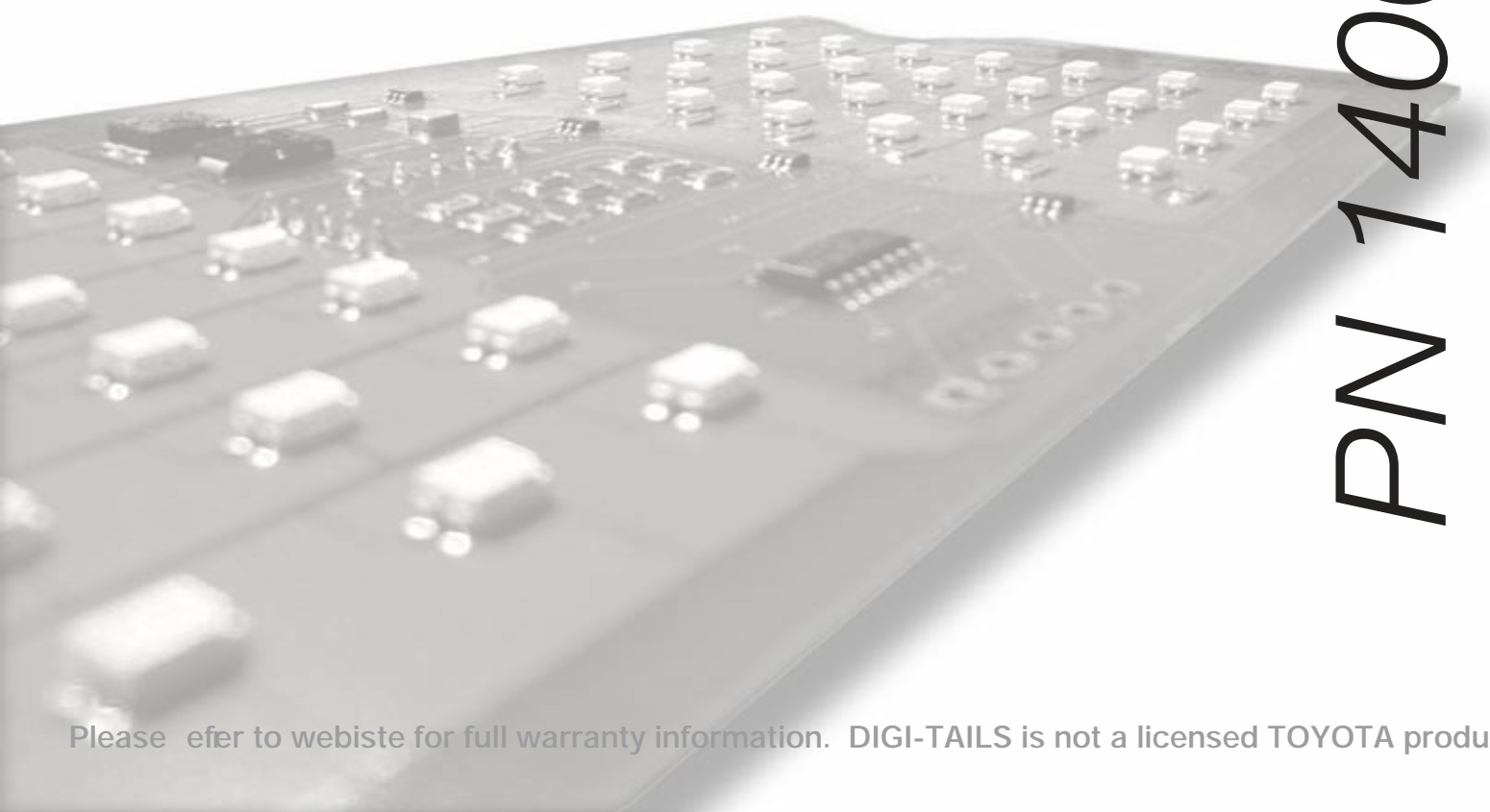# DIGI-TAILS
DIGITAL TAILLIGHTS

1980-90 TOYOTA LAND CRUISER
4 Panel LED Taillight Kit Installation Guide

Kit Contents:

- **4** *LED panels*
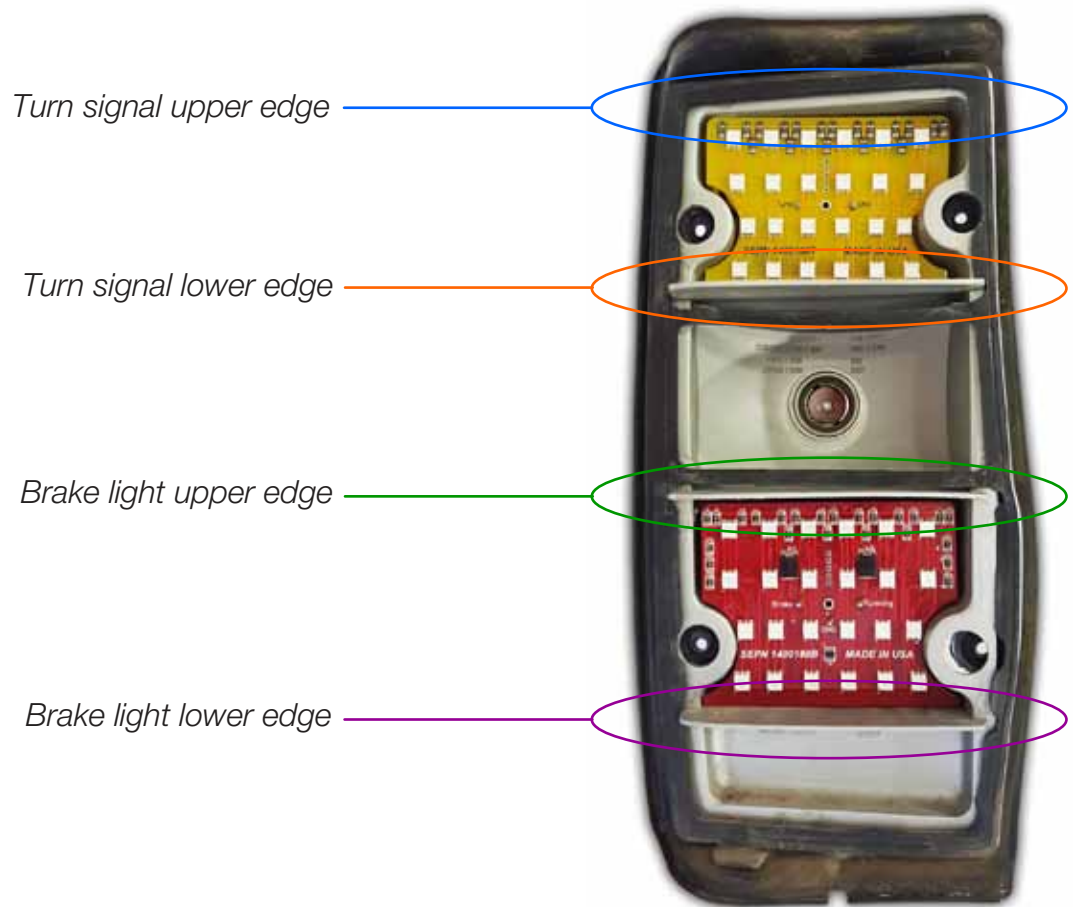- **8** *mounting brackets*

PN 1400180

LED PANEL INSTALLATION

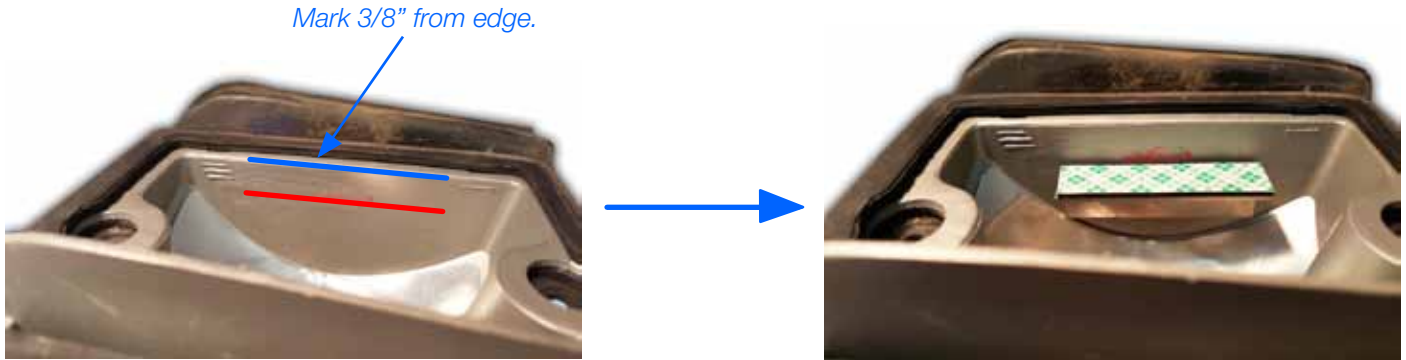1. **Remove and disassemble the tail lights.**

    Unscrew the lens from tail light housing and separate the two.
    Remove the turn signal (upper) and brake light (lower) bulbs.
    Wipe clean the flat surfaces inside the housing.

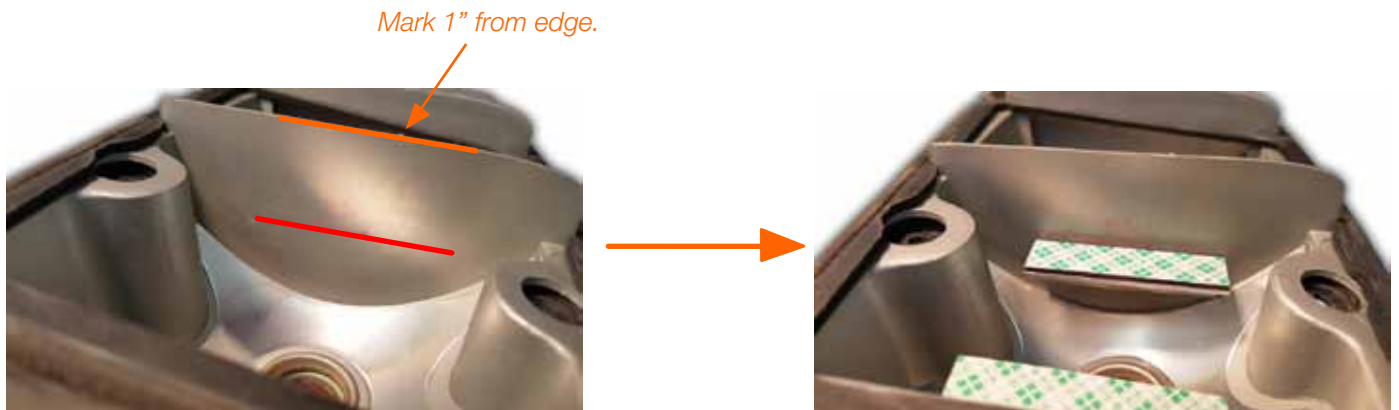2. **Mark the housings and install the tail light brackets.**

    Lay the housing down face up and grab a Sharpie marker or something similar.
    You will attach the mounting brackets. Start with the turn signal pocket first.
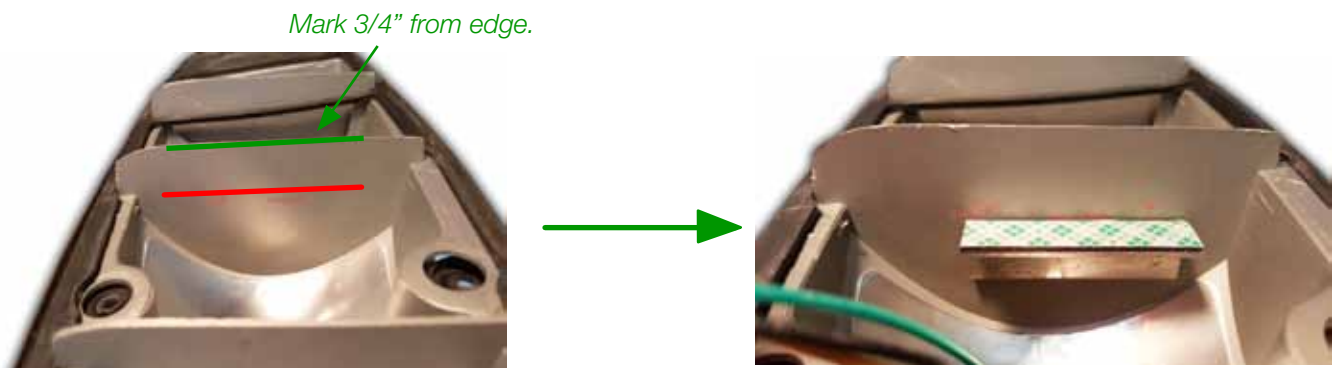   Below is what the finished housing will look like as well as the positions of the bracket locations.

Turn signal upper edge

Turn signal lower edge

Brake light upper edge

Brake light lower edge

1. *Locate the upper edge (opposite of the center pocket).*
   Measure from the edge down 3/8" and mark.
   Peal off the protective strip and attach a mounting bracket
   so that the edge of the bracket lines up with the mark.
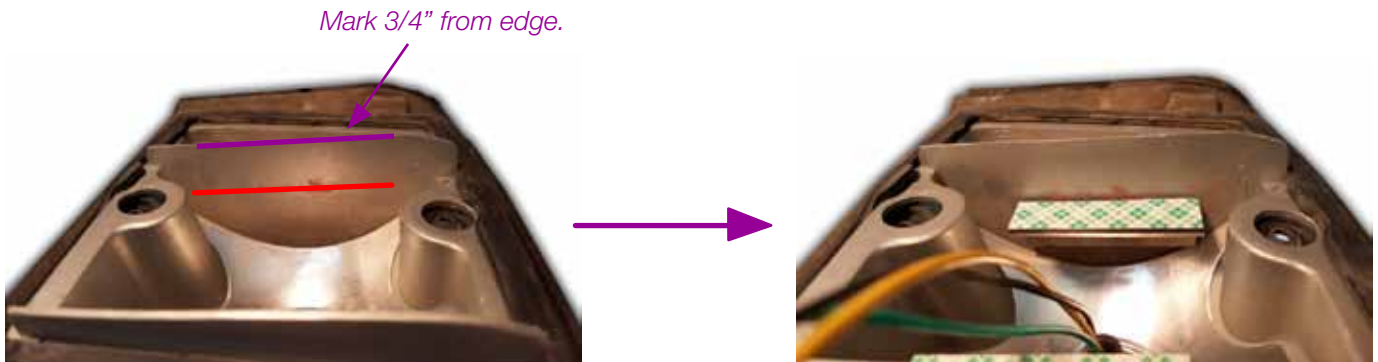
Mark 3/8" from edge.

2. *Locate the lower edge (closest to the center pocket)*
   Measure from the edge down 1" and mark.
   Peal off the protective strip and attach a mounting bracket
   so that the edge of the bracket lines up with the mark.

Mark 1" from edge.

3. *Now move down to the brake light pocket.*
   Locate the upper edge (closest to the center pocket).
   Measure from the edge down 3/4" and mark.
   Peal off the protective strip and attach a mounting bracket
   so that the edge of the bracket lines up with the mark.

Mark 3/4" from edge.

4. *Locate the lower edge (opposite of the center pocket).*
Measure from the edge down 3/4" and mark.
Peal off the protective strip and attach a mounting bracket
so that the edge of the bracket lines up with the mark.

Mark 3/4" from edge.

3. Mount the LED panels.

Take the turn signal (yellow) LED panel and twist in the light
plug into the top light socket. Test fit the LED panel. Once you
are satisfied with the fit peal off the remaining protective
strips and attach the LED panel.

Take the brake light(red) LED panel and twist in the light plug
 into the bottom light socket. Test fit the LED panel. Once you are
satisfied with the fit peal off the remaining protective strips
and attach the LED panel.

Screw the lens back onto the light housing
and reinstall the light housing assembly.